

From Innovation to Satisfaction



COUSINS-CURRIE

**The North American manufacturer of blow molded plastic containers and consumer products
A division of Silgan Plastics Canada Inc.**





COUSINS-CURRIE
Blow Molding Excellence
A division of Silgan Plastics Canada Inc.

COMPANY OVERVIEW: North America's premiere and Canada's largest blow molder of industrial packaging

Cousins-Currie Limited is North America's premiere and Canada's largest blow molder of industrial packaging. Since our incorporation in 1976 we have grown to 35 machines, 260 employees and 3 manufacturing locations near Toronto in Woodbridge, Ontario totaling 250,000 square feet.

Our ongoing success is the result of an unrelenting focus on customers and employees as well as innovation, quality and service. By applying our consultative selling approach, we have achieved the unique distinction of attracting and retaining numerous Fortune 500 companies as our customers. This has been and will continue to be our foundation for growth. Management's ongoing attention to the fulfillment of employee needs has resulted in an average tenure of over 12 years and an exceptionally low employee turnover rate of less than 3%. This stable workforce,



along with our ISO 9001-2000 quality registration, translates into one of the lowest DPPM rates in our industry. At Cousins-Currie, we embrace the trust our customers place in us. Especially in a just-in-time world, we understand the importance of our role in your success. Our commitment to investment in state-of-the-art equipment and cutting edge technology enables us to be the leader in innovative packaging solutions and blow molded products.



STANDARD AND CUSTOM SOLUTIONS: specific market applications for our Fortune 500 clients

Cousins-Currie currently provides literally millions of multi-cavity standard and custom solutions each year. Our talents in product design and specialized manufacturing allow us to break through the barriers of traditional blow molded products to

provide innovative solutions, providing our customers with a new tool for a specific market application.

Bayer has awarded Cousins-Currie with its 'Look of the Leader Award'. Other Fortune 500 clients include: AGFA Corporation, Baxter Corporation, Bunge North America, Cadbury Schweppes PLC, Eastman Kodak, Emerdson Tool, Fuji Hunt Petrochemicals, Jempak Canada, Johnson Diversey, Reinhart Foods Limited, Scotts Company, Steelcase Co., Syngenta Crop Protection, and Korex.







AUTOCAD DESIGN: Cousins-Currie uses a wide range of existing and emerging technologies to innovate and gain competitive advantage

The most distinctive competitive advantage that Cousins-Currie possesses is its ability to innovate. We began to develop the most advanced product development design team in the industry and gave them access to the latest technology available in AutoCAD design software and SLA modeling (Stereo Lithography Apparatus) software.

To enhance our design capability we use Blow Simulation Software to simulate the molding process prior to manufacturing molds. This helps us ensure that the design criteria are met and viable. At that point we are able to utilize FEA (Finite Element Analysis) software to confirm the structural integrity of the product.

To visually communicate the design intent of the 3D product to our customer, we use Adobe Acrobat 3D software technology to embed the CAD 3D interactive content into a PDF page. This document is then emailed to our customers so they can experience their product in 3D using their own computer via the free Adobe Reader software. The client can then mark up and make comments to the document and email it back to us so that we can incorporate their alterations into the final design.





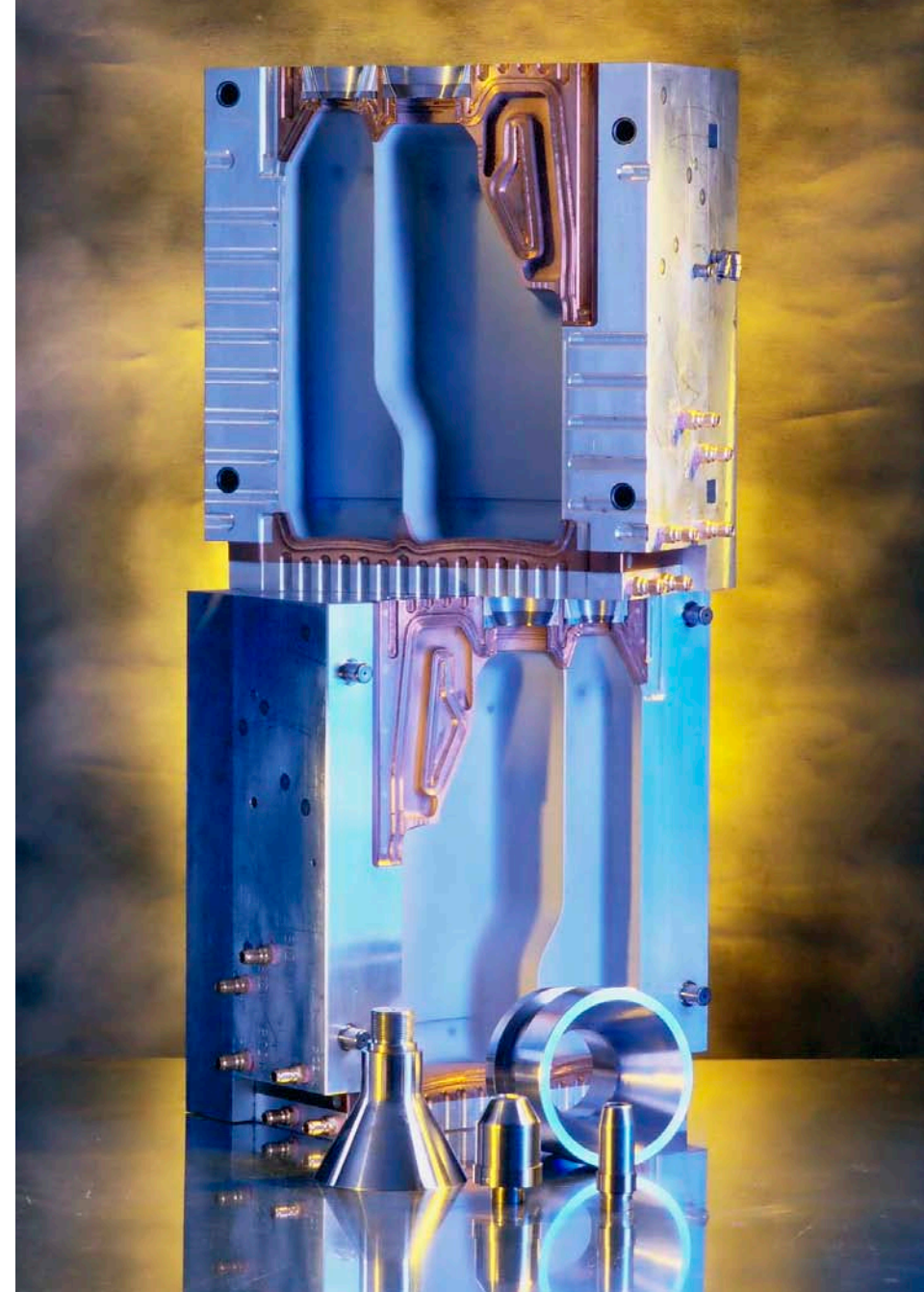
IN-HOUSE CUSTOMIZED TOOLING: a 100% success rate in meeting the objectives of the customer

Because our mold design is developed in conjunction with the blow molding process we are able to provide of a 100% success rate in meeting the objectives of the customer. Our competition generally relies on outside industrial design houses and third party mold makers who do not understand the complexities of the blow molding process. In addition we have in-house capabilities to design and develop customized tooling to enhance the manufacturing process. This level of expertise is not offered by any of our Canadian competitors.

“The whole idea is that it’s a team effort and we all have input on a design,” explains company president Sean Seawright. “We look at what’s feasible, what’s moldable, and what’s able to meet quality standards. All these factors come into play, as well as what the customer wants.”

“We control the whole process from start to finish. We come up with a product that we’re 95 percent positive is going to work before we go through the molding steps.”

Cousins-Currie has leveraged its expertise in the development of multiple compartment molds to enable shipping of multiple products in one container. In addition, the company is a leader in the development of ‘pinched handle’ molds, which prevent residue from accumulating in the handles of containers.





COUSINS-CURRIE

Blow Molding Excellence

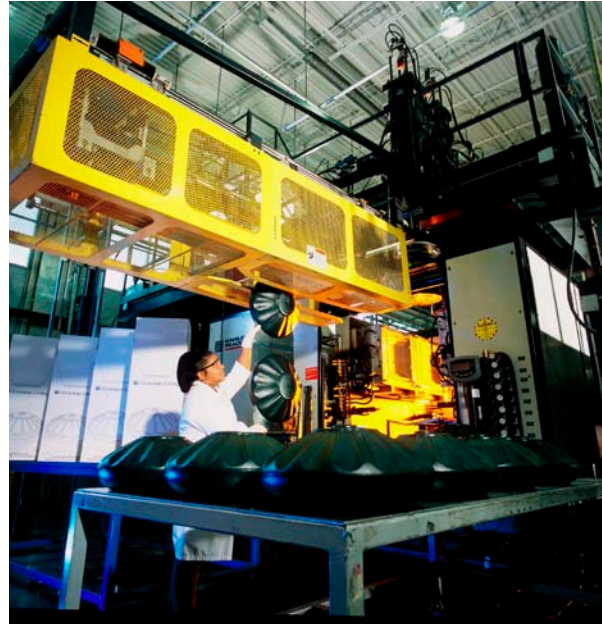
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MANUFACTURING FACILITIES: a multitude of production lines ready to fill standard customer orders ranging from 2 Liters to 30 Liters

With a multitude of production lines covering a variety of product sizes, consisting of world leading Italian, German and American machinery from Automa, Kautex, Bekum and Davis-Standard, Cousins-Currie is ready to fill standard customer orders ranging from 2 Liters to 30 Liters.

We took on a challenge to design and develop our own robotic bottle handling system. Our production and test lines are highly automated, and modeled through statistical process control, allowing our personnel to focus on defect recognition and correction. Tools like weight control charts and defect tally sheets empower our entire production staff to be pro-active within the constant improvement of the production line processes.

These innovations have reduced our scrap levels, increased our efficiencies, minimized our down time, and improved our overall manufacturing effectiveness. This has helped us remain competitive and is a feature only available to Cousins-Currie in Canada.





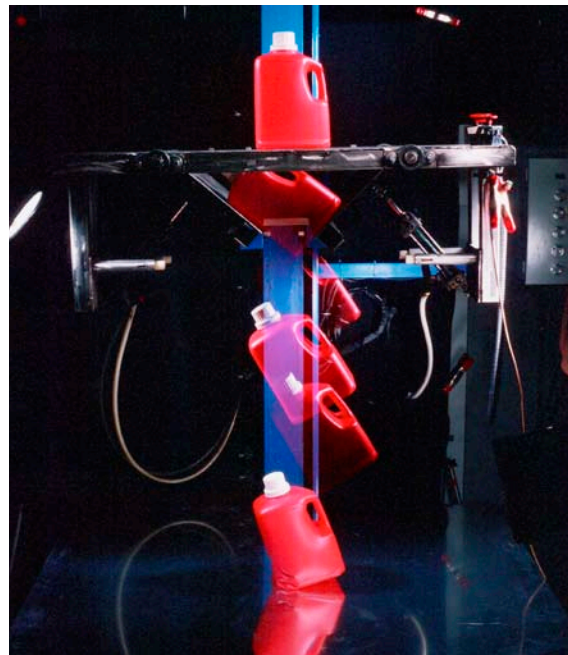
QUALITY ASSURANCE: keeping our promise of quality is a principal that guides all of us in every facet of our business

Quality assurance isn't just the absence of mistakes. Quality is the result of understanding its importance to customers in everything we do. Only then can we empower every Cousins-Currie employee to take personal responsibility for it and make quality a point of difference with our customers. At Cousins-Currie, keeping our promise of quality is a principal that guides all

of us in every facet of our business. In Cousins Currie's 20+ years of business history, the company has grown to a capacity that allows it to address the global market, manufacturing hundreds of millions of units within its production year. Critical to that success is Cousins Currie's Quality Assurance program, a program that has influenced the development of our entire range of business and production methodology.

The inception of our quality program was in 1988, when we realized the benefits of statistical process control within our blow molding processes as well as the training of our production personnel in defect recognition.

We continued to build on our quality successes and in July 1992 our quality program was registered to ISO 9003 and Z299.3. In December 1994 we were one of the few blow molding companies in North America to be registered to ISO 9002-87. Then, in early 1996 we were registered to ISO 9002-94 standard and we are now registered to ISO 9001. This registration includes meeting selected requirements of QS 9000 and G.M.P. The G.M.P. addresses manufacturing requirements stipulated by both H.P.B. (Canada) and F.D.A. (U.S.A.).

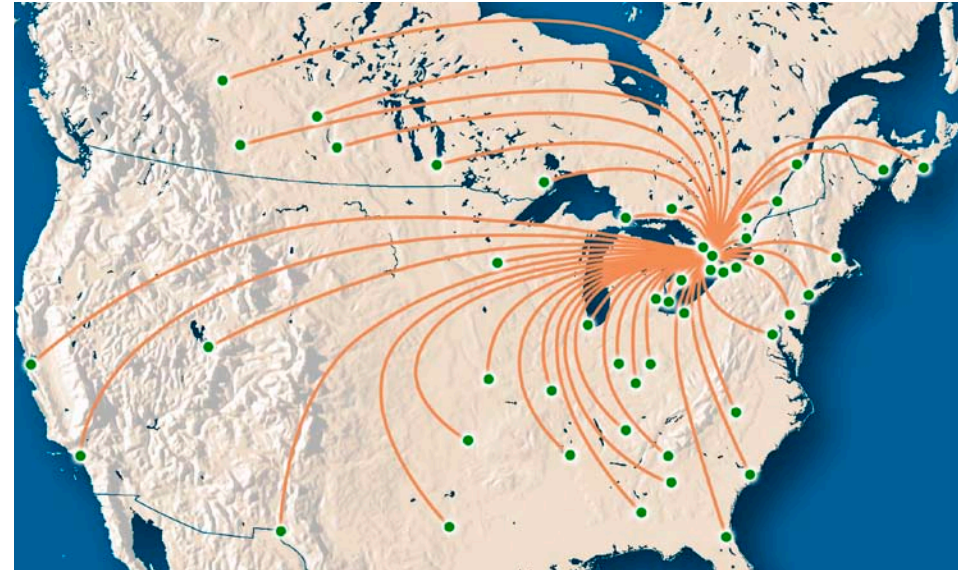




WAREHOUSING AND TRANSPORTATION: ensuring that there is no broken link in the supply chain, no matter where in North America our clients reside

With its warehousing system storing thousands of finished products, Cousin-Currie works with its clientele to insure a smooth and constant supply of finished goods.

Add our company owned fleet of long and short haul trucks to the equation, and you have a partner that can react to changing needs of its customers, ensuring that there is no broken link in the supply chain, no matter where in North America our clients reside.





AWARDS: one of the country's 50 Best Managed Private Companies with an outstanding workforce

Cousins-Currie, the country's leader and premium global supplier of innovative plastic blow-molded containers and specialized products, has been recognized as one of the '50 Best Managed Companies in Canada' for both 2004 and 2005. Sponsored by Deloitte, CIBC, National Post and Queens Business School, these awards are presented annually to companies who display market leadership, innovation, growth and profitability.

In order to make the 50 Best list, companies must pass a multi-phase acceptance process culminating with an extensive and

in-depth interview that assesses and examines management practices. An independent judging panel also evaluates how a company embraces new technology, globalization and a new generation of people currently entering the workforce, as well as how it recognizes the importance of leadership, strategy, culture and brand.

These awards follow on the heels of being 'Supplier of the Year' in 2003 for Bayer Crop Science, division of Bayer Inc.; and 'Company of the Year in 2001' for the City of Vaughan; as well as ECOLAB 'Vendor of Distinction' for 2000. Recently, Cousins-Currie received the 'Gold Award for Rigid Container Technical Design' and the 'Silver Award for Rigid Container Technical Design' in competitions sponsored by the Packaging Association of Canada.



far left:
'50 Best Managed
Companies in
Canada' award

immediate left:
'Supplier of the
Year' award from
Bayer



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